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93.5"

D4155-041
Job Sheet 184900



Part No: D4155-041

Job Qty: 6 ea

Part Name: Wearbar Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP REV:A 15.10.16 AS PER DWG REV.F5 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Large Fab-3		PL
100	Cold Saw	6 pcs	11/2/18	11/2/18	0.00	0.25	Cold Saw		PL
110	Autoweld 1	6 pcs	11/2/18	11/2/18	0.00	4.69	Automated welding		PL
120	QC	6 pcs	11/2/18	11/2/18	0.00	0.00	QC10		EL
130	QC	6 pcs	11/2/18	11/2/18	0.00	0.00	QC5		EL / PD
140	Packaging	6 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2		EL
150	QC21-SA	6 Ea	11/2/18	11/2/18	0.00	0.00	QC21		

Part Op 100 - Cut D4155-1 at 94.00" (EXTRA MATERIAL WILL BE CUT ON ASSEMBLY D4154-041)
Descriptions: 110 - 1- USE GRINDER TO CHAMFER END AS PER DWG . SEE "DETAIL B" ***SEE NOTE 9 FOR SURFACE BUILDUP*** USE DT9756 WELDING FIXTURE
140 - LOCATION: WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	46.8000 ft (7.8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	47	510	0

Part Specifications

Specifications could not be found.

Plex 10/17/18 3:05 PM Dart.lajeunesse.marie

5 - 5121680 - 467.5 - 38.98 - 7.79

2 - 5115233

15.572

